



Safety Data Sheet according to (EC) No 1907/2006

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Loctite 638

sds no. : 450822
V002.0

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Loctite 638

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Limited

2 Bishop Square Business Park

AL109EY Herfordshire Hatfield

Great Britain

Phone: +44 1606 593933

Fax-no.: +44 1606 863762

ua-productsafety.uk@uk.henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (DPD):

Sensitizing

R43 May cause sensitisation by skin contact.

Xi - Irritant

R36/37/38 Irritating to eyes, respiratory system and skin.

2.2. Label elements

Label elements (DPD):

Xi - Irritant



Risk phrases:

R36/37/38 Irritating to eyes, respiratory system and skin.
R43 May cause sensitisation by skin contact.

Safety phrases:

S24 Avoid contact with skin.
S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
S37 Wear suitable gloves.

Contains:

2-Hydroxyethyl methacrylate,
Hydroxypropyl methacrylate,
Maleic acid

2.3. Other hazards

None if used properly.

SECTION 3: Composition/information on ingredients

General chemical description:

Adhesive

Base substances of preparation:

Acrylate

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	231-927-0	> 10- < 20 %	Specific target organ toxicity - single exposure 3 H335 Skin irritation 2 H315 Serious eye irritation 2 H319
2-Hydroxyethyl methacrylate 868-77-9	212-782-2 01-2119490169-29	> 10- < 20 %	Skin irritation 2 H315 Serious eye irritation 2 H319 Skin sensitizer 1 H317
Acrylic acid 79-10-7	201-177-9 01-2119452449-31	> 1- < 5 %	Flammable liquids 3 H226 Acute toxicity 4; Oral H302 Acute toxicity 4; Dermal H312 Skin corrosion 1A H314 Acute toxicity 4; Inhalation H332 Specific target organ toxicity - single exposure 3 H335 Acute hazards to the aquatic environment 1 H400 Chronic hazards to the aquatic environment 1 H410
Hydroxypropyl methacrylate 27813-02-1	248-666-3 01-2119490226-37	> 1- < 5 %	Skin sensitizer 1; Dermal H317 Serious eye irritation 2 H319
Cumene hydroperoxide 80-15-9	201-254-7	> 0,1- < 0,9 %	Acute toxicity 4; Dermal H312 Specific target organ toxicity - repeated exposure 2 H373 Acute toxicity 3; Inhalation H331 Acute toxicity 4; Oral H302 Organic peroxides E H242 Chronic hazards to the aquatic environment 2 H411 Skin corrosion 1B H314
Maleic acid 110-16-7	203-742-5	> 0,1- < 0,9 %	Acute toxicity 4; Oral H302 Acute toxicity 4; Dermal H312 Skin irritation 2 H315 Skin sensitizer 1 H317 Serious eye irritation 2 H319 Specific target organ toxicity - single exposure 3 H335

**For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.**

Declaration of ingredients according to DPD (EC) No 1999/45:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
3,3,5 Trimethylcyclohexyl methacrylate 7779-31-9	231-927-0	> 10 - < 20 %	Xi - Irritant; R36/37/38
2-Hydroxyethyl methacrylate 868-77-9	212-782-2 01-2119490169-29	> 10 - < 20 %	Xi - Irritant; R36/38 R43
Acrylic acid 79-10-7	201-177-9 01-2119452449-31	> 1 - < 5 %	N - Dangerous for the environment; R50 Xn - Harmful; R20/21/22 C - Corrosive; R35 R10
Hydroxypropyl methacrylate 27813-02-1	248-666-3 01-2119490226-37	> 1 - < 5 %	Xi - Irritant; R36, R43
Cumene hydroperoxide 80-15-9	201-254-7	> 0,1 - < 0,9 %	T - Toxic; R23 Xn - Harmful; R21/22, R48/20/22 O - Oxidizing; R7 C - Corrosive; R34 N - Dangerous for the environment; R51/53
Maleic acid 110-16-7	203-742-5	> 0,1 - < 0,9 %	Xn - Harmful; R21/22 Xi - Irritant; R36/37/38, R43

For full text of the R-Phrases indicated by codes see section 16 'Other Information'.
Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Rinse with running water and soap.
Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

EYE: Irritation, conjunctivitis.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media:**

water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x) can be released.
In case of fire, keep containers cool with water spray.
Oxides of carbon, oxides of nitrogen, irritating organic vapors.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.
Wear protective equipment.
Ensure adequate ventilation.
Remove sources of ignition.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.
For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections

See advice in chapter 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact.
See advice in chapter 8

Hygiene measures:

Good industrial hygiene practices should be observed.
Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.
Keep container tightly sealed.
18 °C - 25 °C

7.3. Specific end use(s)

Adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Great Britain

None

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
2-Hydroxyethyl methacrylate 868-77-9	aqua (freshwater)					0,482 mg/L	
2-Hydroxyethyl methacrylate 868-77-9	aqua (marine water)					0,482 mg/L	
2-Hydroxyethyl methacrylate 868-77-9	STP					10 mg/L	
2-Hydroxyethyl methacrylate 868-77-9	aqua (intermittent releases)					1 mg/L	
2-Hydroxyethyl methacrylate 868-77-9	sediment (freshwater)					3,79 mg/kg	
2-Hydroxyethyl methacrylate 868-77-9	sediment (marine water)					3,79 mg/kg	
2-Hydroxyethyl methacrylate 868-77-9	soil					0,476 mg/kg	
Acrylic acid 79-10-7	aqua (freshwater)					0,003 mg/L	
Acrylic acid 79-10-7	aqua (marine water)					0,0003 mg/L	
Acrylic acid 79-10-7	aqua (intermittent releases)					0,0013 mg/L	
Acrylic acid 79-10-7	STP					0,9 mg/L	
Acrylic acid 79-10-7	sediment (freshwater)					0,0236 mg/kg	
Acrylic acid 79-10-7	sediment (marine water)					0,00236 mg/kg	
Acrylic acid 79-10-7	soil					1 mg/kg	
Acrylic acid 79-10-7	oral					0,0023 mg/kg	

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
2-Hydroxyethyl methacrylate 868-77-9	worker	dermal	Long term exposure - systemic effects		1,3 mg/kg bw/day	
2-Hydroxyethyl methacrylate 868-77-9	worker	inhalation	Long term exposure - systemic effects		4,9 mg/m3	
2-Hydroxyethyl methacrylate 868-77-9	general population	dermal	Long term exposure - systemic effects		0,83 mg/kg bw/day	
2-Hydroxyethyl methacrylate 868-77-9	general population	inhalation	Long term exposure - systemic effects		2,9 mg/m3	
2-Hydroxyethyl methacrylate 868-77-9	general population	oral	Long term exposure - systemic effects		0,83 mg/kg bw/day	
Acrylic acid 79-10-7	worker	inhalation	Long term exposure - local effects		30 mg/m3	
Acrylic acid 79-10-7	worker	inhalation	Acute/short term exposure - local effects		30 mg/m3	
Acrylic acid 79-10-7	worker	dermal	Acute/short term exposure - local effects		1 mg/cm2	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Skin protection:

Wear suitable protective clothing.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance	liquid liquid green
Odor	characteristic
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	> 93 °C (> 199.4 °F)
Decomposition temperature	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Density (ρ)	1,1 g/cm ³
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Insoluble
Solubility (qualitative) (Solvent: Acetone)	Miscible
Solubility (qualitative) (Solvent: Acetone)	Soluble
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable

Partition coefficient: n-octanol/water
Evaporation rate
Vapor density
Oxidising properties

No data available / Not applicable
No data available / Not applicable
No data available / Not applicable
No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reaction with strong acids.
Reacts with strong oxidants.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable

10.5. Incompatible materials

None if used properly.

10.6. Hazardous decomposition products

None if used for intended purpose.
In case of fire toxic gases can be released.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

General toxicological information:

The preparation is classified based on the conventional method outlined in Article 6(1)(a) of Directive 1999/45/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Oral toxicity:

May cause irritation to the digestive tract.

Inhalative toxicity:

Irritating to respiratory system

Skin irritation:

Irritating to the skin.

Eye irritation:

Irritating to eyes.

Sensitizing:

May cause sensitization by skin contact.

Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	LD50	550 mg/kg	oral		rat	

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	corrosive		rabbit	

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	positive	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Acrylic acid 79-10-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Cumene hydroperoxide 80-15-9	negative	dermal		mouse	

SECTION 12: Ecological information**General ecological information:**

The preparation is classified based on the conventional method outlined in Article 6(1)(a) of Directive 1999/45/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity**Ecotoxicity:**

Do not empty into drains / surface water / ground water.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
2-Hydroxyethyl methacrylate 868-77-9	LC50	227 mg/l	Fish	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-Hydroxyethyl methacrylate 868-77-9	EC50	380 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2-Hydroxyethyl methacrylate 868-77-9	EC50	345 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Hydroxyethyl methacrylate 868-77-9	NOEC	24,1 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Acrylic acid 79-10-7	LC50	27 mg/l	Fish	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Acrylic acid 79-10-7	EC50	47 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Acrylic acid 79-10-7	EC50	0,13 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acrylic acid 79-10-7	NOEC	19 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Hydroxypropyl methacrylate 27813-02-1	LC50	493 mg/l	Fish	48 h	Leuciscus idus melanotus	
Cumene hydroperoxide 80-15-9	LC50	3,9 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Cumene hydroperoxide 80-15-9	EC50	18 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene hydroperoxide 80-15-9	ErC50	3,1 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Maleic acid 110-16-7	LC50	> 245 mg/l	Fish	48 h	Leuciscus idus	
Maleic acid 110-16-7	EC50	245 mg/l	Daphnia	24 h	Daphnia magna	

12.2. Persistence and degradability

Persistence and Biodegradability:

The product is not biodegradable.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
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2-Hydroxyethyl methacrylate 868-77-9	readily biodegradable	aerobic	98 %	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
Acrylic acid 79-10-7	readily biodegradable	aerobic	81 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Hydroxypropyl methacrylate 27813-02-1	readily biodegradable	aerobic	94,2 %	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
Cumene hydroperoxide 80-15-9			18 %	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
Maleic acid 110-16-7	readily biodegradable	aerobic	87 - 88 %	EU Method C.4-E (Determination of the "Ready" Biodegradability Closed Bottle Test)

12.3. Bioaccumulative potential / 12.4. Mobility in soil**Mobility:**

Cured adhesives are immobile.

Bioaccumulative potential:

No data available.

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
Acrylic acid 79-10-7	0,46				25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Hydroxypropyl methacrylate 27813-02-1	0,97					
Cumene hydroperoxide 80-15-9		9,1		calculation		OECD Guideline 305 (Bioconcentration: Flow- through Fish Test)
Cumene hydroperoxide 80-15-9	2,16					
Maleic acid 110-16-7	-0,48					

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
2-Hydroxyethyl methacrylate 868-77-9	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Acrylic acid 79-10-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations**13.1. Waste treatment methods****Product disposal:**

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

- 14.1. UN number**
Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.
- 14.2. UN proper shipping name**
Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.
- 14.3. Transport hazard class(es)**
Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.
- 14.4. Packaging group**
Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.
- 14.5. Environmental hazards**
Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.
- 14.6. Special precautions for user**
Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.
- 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**
not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content < 3 %
(1999/13/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- R10 Flammable.
- R20/21/22 Harmful by inhalation, in contact with skin and if swallowed.
- R21/22 Harmful in contact with skin and if swallowed.
- R23 Toxic by inhalation.
- R34 Causes burns.
- R35 Causes severe burns.
- R36 Irritating to eyes.
- R36/37/38 Irritating to eyes, respiratory system and skin.
- R36/38 Irritating to eyes and skin.
- R43 May cause sensitisation by skin contact.
- R48/20/22 Harmful: danger of serious damage to health by prolonged exposure through inhalation and if swallowed.
- R50 Very toxic to aquatic organisms.
- R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
- R7 May cause fire.
- H226 Flammable liquid and vapor.
- H242 Heating may cause a fire.
- H302 Harmful if swallowed.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H331 Toxic if inhaled.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H411 Toxic to aquatic life with long lasting effects.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.